

## Recommended Glazing Method With Face Putty

Apertures must be dry before glazing. It is imperative that the glazed unit is set on glazing packers and be sealed with Silfix U9 Silicone around the perimeter of the unit to seal the void.

### Back Bed Using One Of the Options Below

Silfix U9 Silicone

Security Tape (with Silfix U9, sealing the rebate beneath the tape)

Hodgsons Heritage Putty (This will provide a traditional internal finish)

Set the units onto glazing packers and push against the upstand rebate.

Secure the unit with diamond points or similar non-corrosive sprigs.

Perimeter seal with Silfix U9 Silicone, ensuring full coverage of the unit seal. (Tip:

Pushing the gun rather than pulling it will increase silicone in the void)

Allow the silicone to cure for 24 hours.

Once cured Hodgsons Heritage Putty is suitable with water and solvent based systems.

### Painting

Both methods require that the putty or beads are over painted with the paint making a good seal on the glass. Painting can be carried out 24 hours after glazing.

Important – Overall we recommend that the glazing is carried out by an experienced glazier.

We do not tape the edge of our units as recommended by Bostik Butyl Hot Melt Product data sheet.

All units require a tolerance of 1.5mm all round.

## Recommended Glazing Method With Beads

Apertures must be dry before glazing. It is imperative that the glazed unit is set on glazing packers and totally sealed so that no moisture can find its way into the rebate and make contact with the seal of the unit. This is the most common cause of units to fail.

### Back Bed Using One Of The Options Below

Silfix U9 Silicone

Security tape with Silfix U9, sealing the rebate beneath the tape.

Hodgsons Heritage Putty

Set the units onto glazing packers and perimeter seal with Silfix U9 Silicone.

(Tip: Pushing the gun rather than pulling it will increase silicone in the void).

Slightly over silicone the void allowing the beads to set into the silicone.

The bead can then be applied and fixed, with non-corrosive panel pins.

It is also an option to cap the beads depending on aesthetic requirements.

### Painting

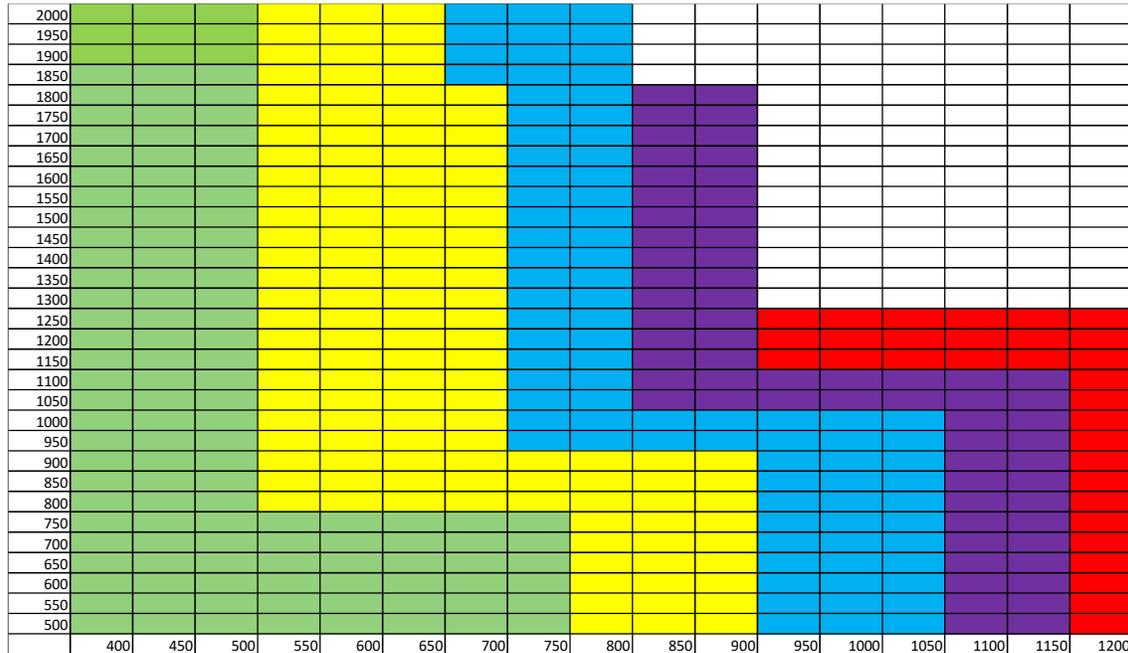
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# SLENDERPANE

QUALITY HERITAGE SLIMLINE GLASS SOLUTIONS



## Cavity:

Green: 4mm

Yellow: 6mm

Blue: 8mm

Purple: 10mm

Red: 12mm

This graph is showing the maximum sizes per cavity, as the sizes increase so must the sight line size.

The squarer a unit is the larger the cavity size must be.

All triple glazed units will be the same cavity sizes as double-glazed units.

We do not make units in the white section.

Please note, Slenderpane will only make units the sizes of the coloured sections.

The warranty will be void if a unit is asked for that's not in the right area - please see example below:

12mm unit asked for with a measurement of 900 x 800 – this exceeds the size for a 4mm cavity, so no warranty.